SECTION 2

LIMITATIONS

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Rev. 15 DATE: 21 December 2018



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LIMITATIONS

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SECTION 2

LIMITATIONS

2.1 GENERAL

This Section presents the aircraft limitations and their significance, the instrument markings, the colour coding and the basic placards necessary for safe operations of aircraft, powerplant, systems and equipment.

2.2 AIRSPEED LIMITATIONS

SPEED	KCAS	KIAS
Design Manoeuvring Speed (V _A) Do not make full or abrupt control movements above this speed.	122	125
Maximum Flaps Fully Extended Speed (V_{FE})	78	78
Never Exceed Speed (V_{NE}) Do not exceed this speed in any operation.	168	179
Maximum Structural Cruising Speed (V_{NO}) Do not exceed this speed except in smooth air and in this case only with caution.	125	128

CROSSWIND

The maximum demonstrated crosswind velocity is 20 kt.



2.3 **AIRSPEED INDICATOR MARKINGS**

PRIMARY	(STAND-BY)	
MARKINGS		KIAS
White Bar	(White Bar)	48 to 78

- Flaps Operating Range		
Green Bar - Normal Operating Range	(Green Bar)	59 to 128
Yellow Bar - Caution Range	(Yellow Bar)	128 to 179
Red Line	(Red Line)	179

- Maximum speed for all operations

NOTE

The actual airspeed value on the primary indicator is white-colored. It is turning yellow from 175 up to 179 KIAS and it is presented in red field when the speed is over the red line.

2.4 POWERPLANT LIMITATIONS

(a) Number of Engines	1
(b) Engine Manufacturer	Lycoming Engines
(c) Engine Model Number	IO-360-M1A
(d) Engine Operating Limits	
(1) Maximum Continuous Power	180 HP @ 2700 RPM
(2) Maximum Cylinder Head Temperature	500 °F
(3) Maximum Oil Temperature	245 °F
(4) Oil Pressure	
- Minimum for idle	25 psi
- Maximum	95 psi
- Starting and warm-up	115 psi
(5) Maximum Fuel Pressure	35 psi

(e₁) Aviation Fuel Specifications

See Table 2-1 (refer to the latest approved revision of Lycoming Service Instruction No.1070)

(e₂) Automotive Fuel Specifications

See Table 2-2 (refer to the latest approved revision of Lycoming Service Instruction No.1070)

- (f) Oil
 - (1) Specifications

Lubricating Oil should conform to Lycoming Spec. No.2656-A or subsequent FAA approved revisions. Refer to the latest approved revision of Lycoming Service Instruction No.1014.

(2) Oil Sump Capacity	7.5 lt
Usable Oil	5.7 lt

(g) Propellers	
(1) Number of Propellers	1
(2) Number of Blades	2
(3) Propeller Manufacturer	Hartzell Propeller Inc.
(4) Propeller Hub Model	HC-C2YR-1BFP
(5) Propeller Blade Model	F7497
(6) Propeller Diameter	1.880 m (74 in)
(7) Propeller RPM limit	2700

	Fuel Specification	Fuel Grades	Color
	<u>ASTM D910:</u> Standard Specification for Aviation Gasolines	100 100LL 100VLL	Green Blue Blue
LEADED	<u>TU 38.5901481-96:</u> High-Octane Gasoline for Gasoline Engines Ukrainian National Standard	91	Yellow
	<u>GOST 1012-72:</u> Aviation petrol Russian National Standard		Green Amber
DED	<u>ASTM D7547:</u> Standard Specification for Unleaded Aviation Gasolines	UL 91	Clear to Yellow (no dye)
UNLEADED	HJELMCO Oil, INC.: HJELMCO 91/96 UL is the registered trade name for colorless unleaded fuel made by HJELMCO Oil, Inc. of Sollentuna, Sweden	HJELMCO 91/96 UL	Clear to Yellow (no dye)

 Table 2-1
 Aviation Fuel Specifications

vulcanair aircraft

V1.0

AFM 10.701-7 Section 2 LIMITATIONS

FUEL SPECIFICATION	FUEL GRADES
ASTM D4814-09b: Standard Specification for Automotive Spark-Ignition Engine Fuel Ordering Requirements: Vapor Pressure: Class A-4 Oxygenate Content: For blends containing one or more oxygenates, oxygenate content shall not exceed 1.0 volume percent. Prohibited Oxygenates: Ethanol, Methanol	93 AKI
EN 228:2008(E): Automotive fuels - Unleaded petrol - Requirements and test methods Ordering Requirements: Vapor Pressure: Class A Oxygenate Content: For blends containing one or more oxygenates, oxygenate content shall not exceed 1.0 volume percent. Prohibited Oxygenates: Ethanol, Methanol	NB 3 93AKI

The AKI is an octane rating and is the arithmetic average of the Research Octane Number (RON) and Motor Octane Number (MON)

(RON + MON)/2 = AKI

Table 2-2 Automotive Fuel Specifications



2.5 POWERPLANT INSTRUMENT MARKINGS

(a)	Cylinder Head Temperature	
	Green Bar (Normal Operating Range)	$200 \div 475 \ ^\circ F$
	Yellow Bar (Caution Range)	475 ÷ 500 °F
	Red Line (Maximum)	500 °F
(b)	Tachometer	
	Green Arc (Normal Operating Range)	$550 \div 2700 \text{ RPM}$
	Red Radial (Maximum)	2700 RPM
(c)	Oil Pressure	
	Lower Red Line (Minimum)	25 psi
	Yellow Bar (Caution Range)	25 ÷ 55 psi
	Green Bar (Normal Operating Range)	55 ÷ 95 psi
	Upper Red Line (Maximum)	95 psi
(d)	Oil Temperature	
	Green Bar (Normal Operating Range)	75÷224 °F
	Yellow Bar (Upper Caution Range)	225 ÷ 245 °F
	Upper Red Line (Maximum)	245 °F
(e)	Fuel Pressure (injector inlet)	
	Lower Red Line (Minimum)	14 psi
	Green Bar (Normal Operating Range)	14 ÷ 35 psi
	Upper Red Line (Maximum)	35 psi



2.6 WEIGHT LIMITS

It is the responsibility of the aircraft owner and/or pilot to ensure that the aircraft is properly loaded. Maximum allowable weights are listed below. Refer to Section 6 "Weight and Balance" for loading instructions.

		kg	lb
(a)	Maximum Take-Off Weight	1155	2546
(b)	Maximum Landing Weight	1100	2425

WARNING

Maximum Take-Off Weight of 1155 kg (2546 lb) is allowed only if the landing weight calculated on the basis of fuel consumption is not higher than 1100 kg (2425 lb).

WARNING

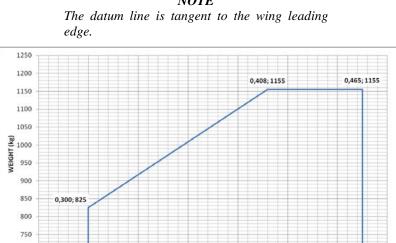
Exceeding the weight limits will lead to overstressing of the airplane as well as to degradation of flight characteristics and flight performances.



CENTER OF GRAVITY LIMITS 2.7 (Refer to Figure 2-1)

- (a) Rearward Limits:
 - 0.465 m (18.31 in) aft of datum at all weights.
- (b) Forward Limits:
 - 0.408 m (16.06 in) aft of datum at Maximum Take-Off Weight of 1155 kg (2546 lb).
 - 0.300 m (11.81 in) aft of datum at 825 kg (1819 lb) or less.

Linear variation between given points.



NOTE

Figure 2-1 Aircraft Weight vs. Center of Gravity

0.390 C.G. POSITION (m aft datum)

0.360

0.420

0,450

0.300

0.330

700

0.270

0,480



2.8 MANOEUVRE LIMITS

- This is an Utility Category Aircraft.
- Aerobatic manoeuvres approved:

<u>Manouever</u>	<u>Speed</u>
Climbing Turn	129 KIAS
Lazy Eight	140 KIAS
Steep Turn	108 KIAS
Stalls (except whip stall)	Slow deceleration

- Spin is prohibited.
- At speeds in excess of Design Manoeuvring Speed (V_A), it is forbidden to use the flight controls fully or abruptly deflected.

2.9 FLIGHT MANOEUVRING LOAD FACTOR LIMITS

(a)	Positive Load Factor (Flaps Up)	+ 4.4 g
(b)	Negative Load Factor (Flaps Up)	- 1.0 g

2.10 CREW LIMITS

The minimum crew is one pilot who must occupy the left hand seat.

2.11 KINDS OF OPERATION

The aircraft equipped with Garmin avionics equipment and JPI engine data management system is approved for VFR Day/Night and IFR Operations.

For aircraft operational approval, all the additional equipment required by National Aviation Authority must be installed and operative.

The aircraft has not been approved for flight in known icing conditions.



2.12 FUEL LIMITATIONS

TOTAL FUEL		USABLE FUEL		UNUSABLE FUEL	
USG	lt	USG	lt	USG	lt
52.8	200	50.2	190	2.6	10

Table 2-3 Fuel Quantity Limitations

NOTE

To obtain maximum fuel capacity fill one tank, then the other tank, and then return to first tank and top up to compensate for the unbalance.

2.13 SEATING LIMITATIONS

	No. SEATS	FROM DATUM	
		Metres	Inches
FIRST ROW	2	+ 0.360	+ 14.2
SECOND ROW	2	+ 1.120	+ 44.1

Table 2-4 Seating Limitations

2.14 LOADING LIMITS

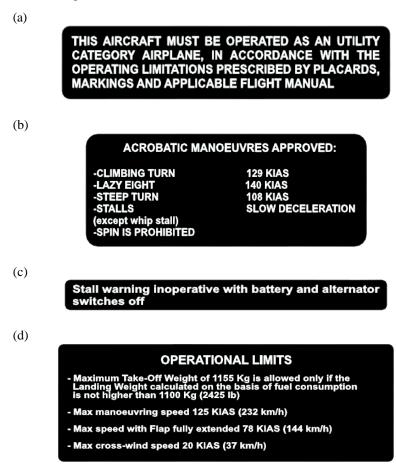
(a) Maximum Baggage Load

40 kg (88 lb)



2.15 PLACARDS

On instrument panel:



In the baggage compartment:

(e)

MAX LOAD IN BAGGAGE COMPARTMENT 40 KG (88 LB)